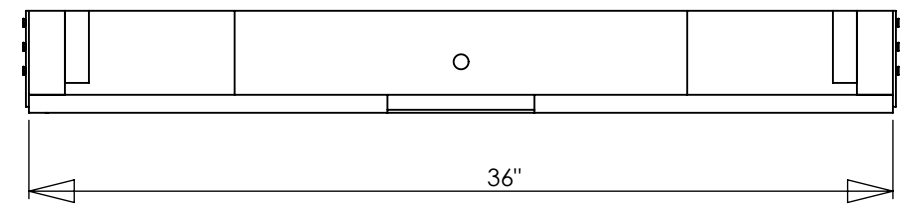
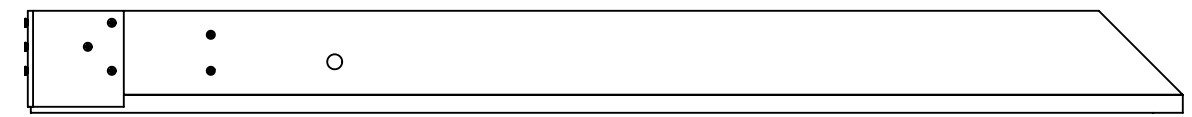
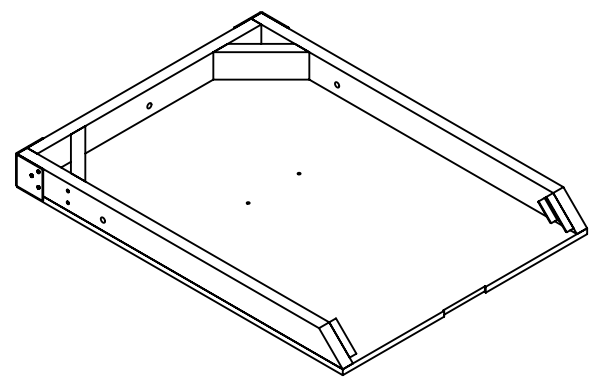
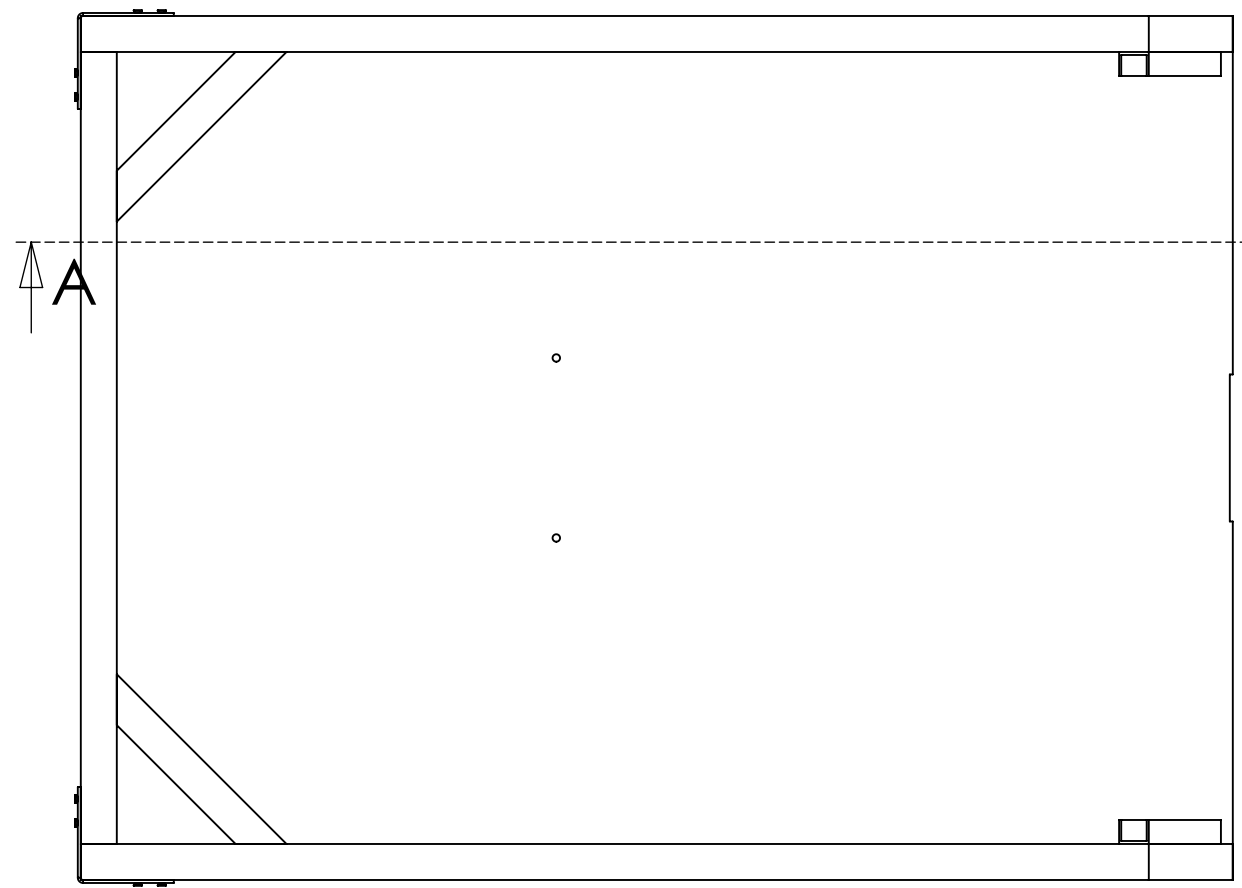


8 7 6 5 4 3 2 1

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SECTION A-A

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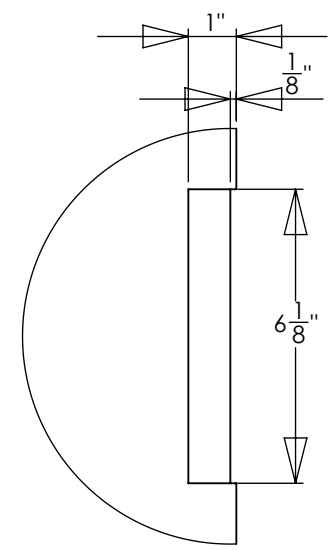
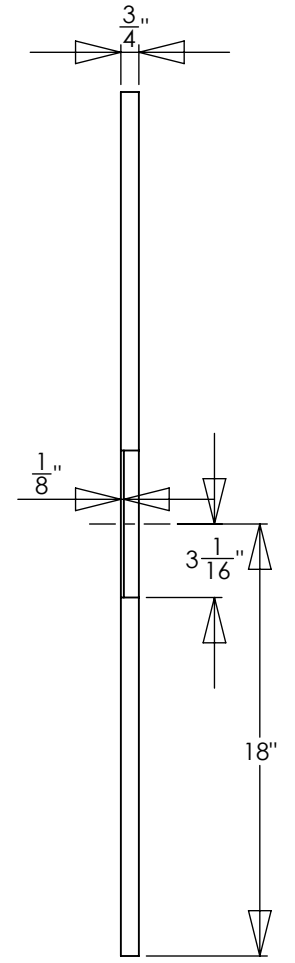
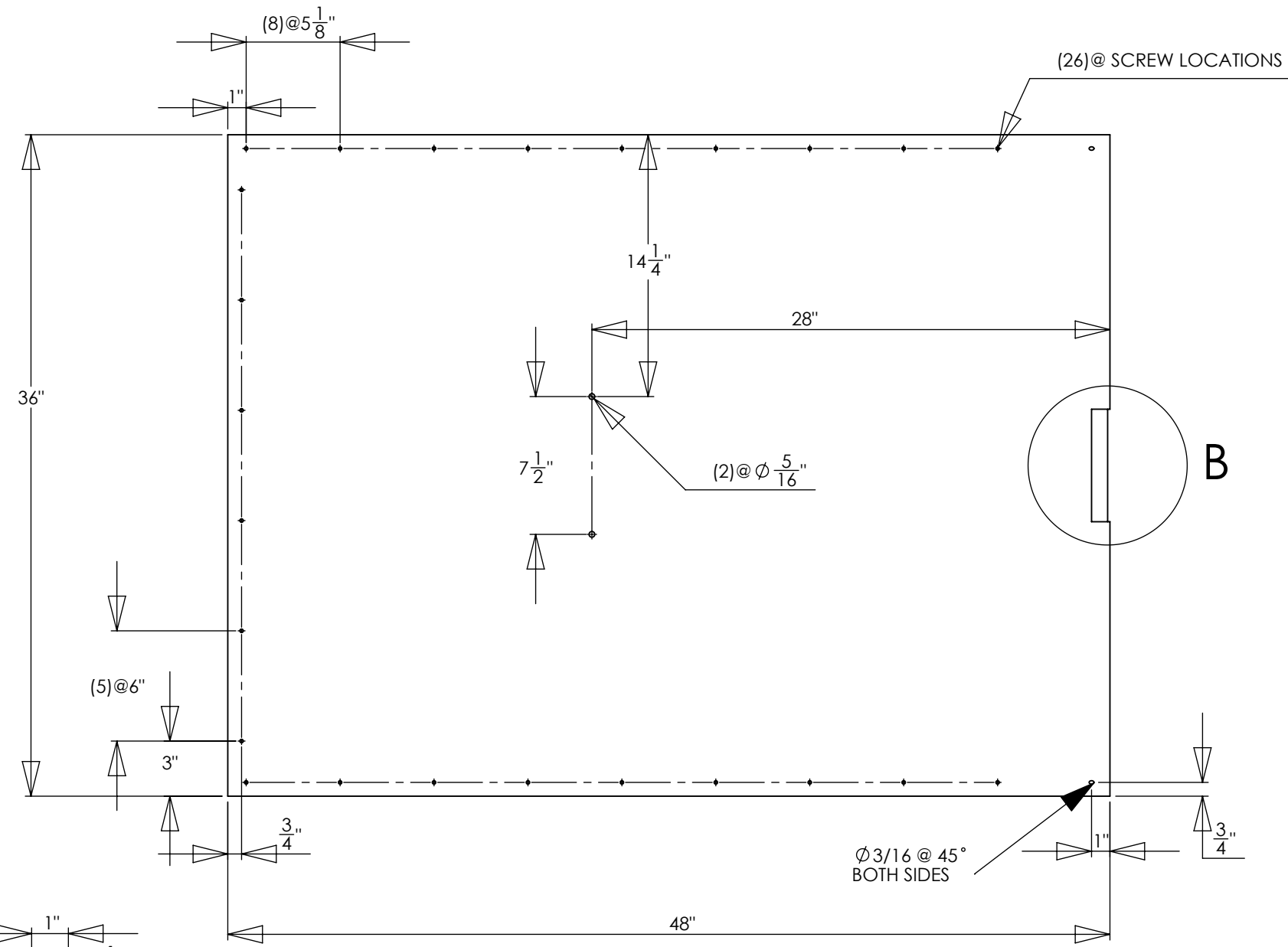
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		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED		TITLE:
		MATERIAL		ENG APPR.		BASE ASSEMBLY
		SEE PART LIST		MFG APPR.		
		FINISH		Q.A.		SIZE
NEXT ASSY	USED ON			COMMENTS:		DWG. NO.
APPLICATION		DO NOT SCALE DRAWING				B
						BA
						REV
						SCALE: 1:8
						WEIGHT:
						SHEET 1 OF 4

8 7 6 5 4 3 2 1

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DETAIL B
SCALE 1 : 4

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	6/25/08	
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED		TITLE:
		MATERIAL		ENG APPR.		BASE ASSEMBLY PLYWOOD
		3/4 PLYWOOD		MFG APPR.		SIZE
		FINISH		Q.A.		B
NEXT ASSY	USED ON			COMMENTS:		DWG. NO.
						BAPW
APPLICATION		DO NOT SCALE DRAWING				REV
						SCALE: 1:8
						WEIGHT:
						SHEET 2 OF 4

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

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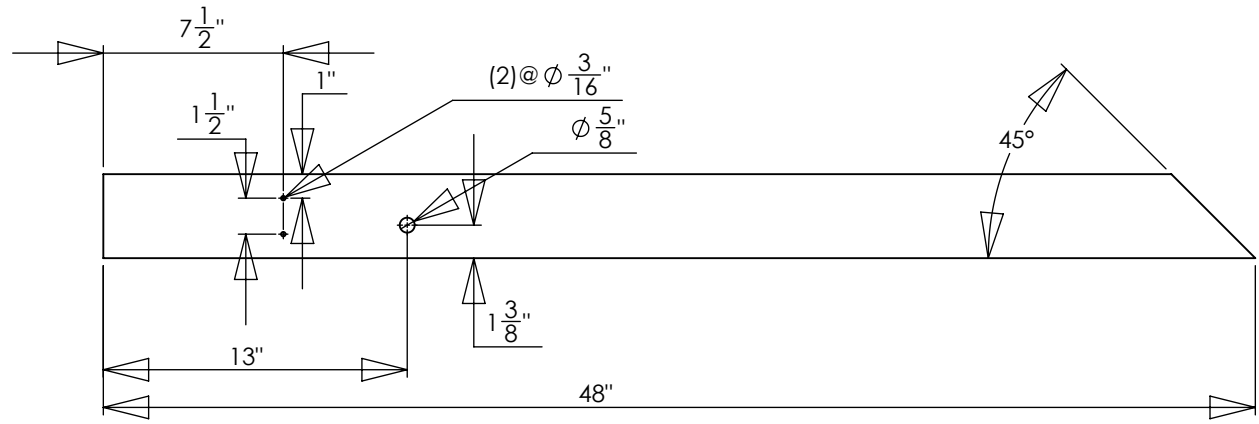
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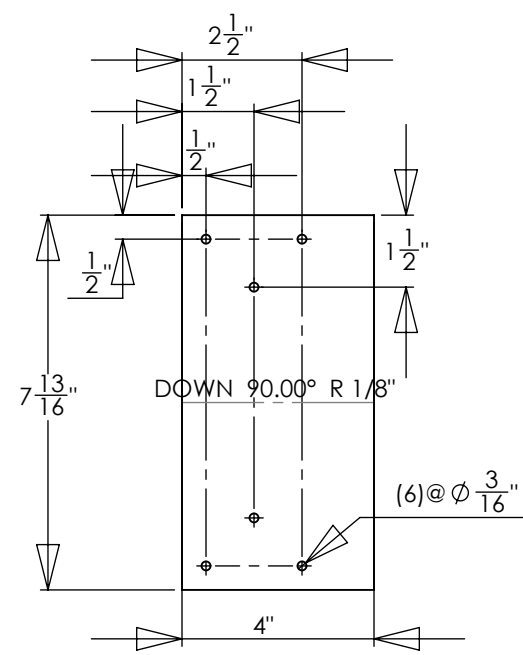
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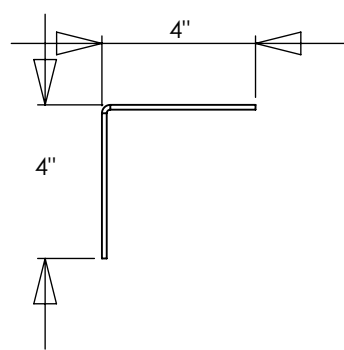
SIDE BOARD
2" X 4" LUMBER



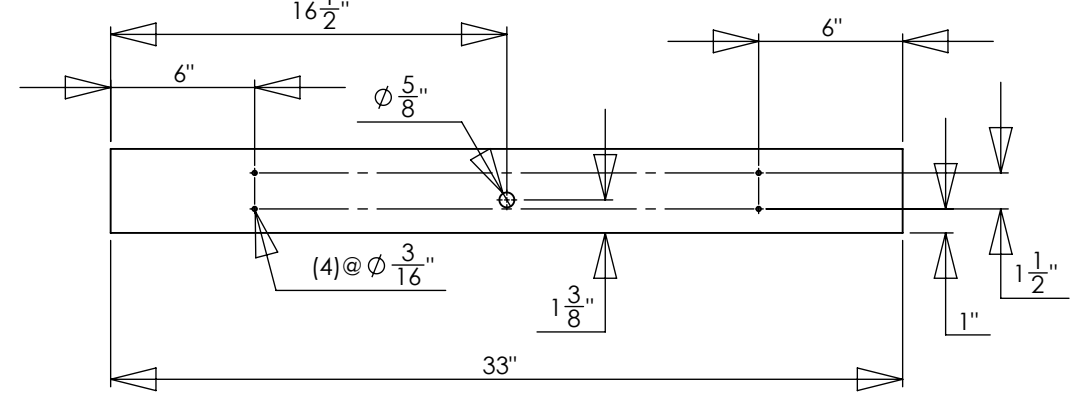
CORNER ANGLE FLAT



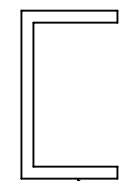
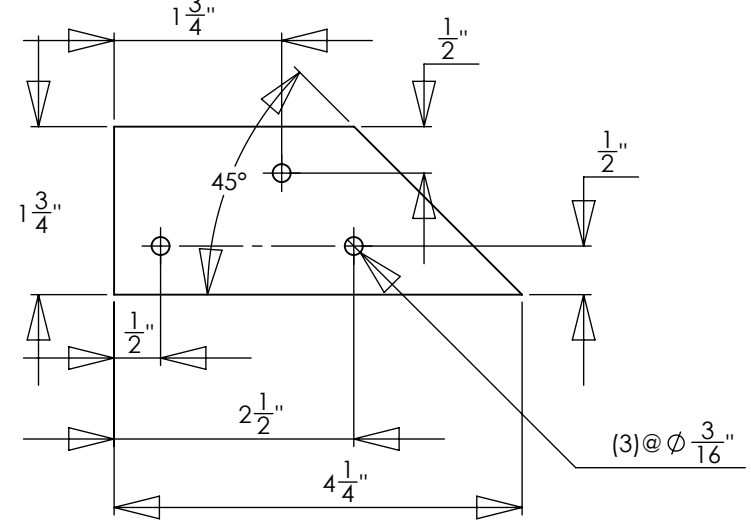
CORNER ANGLE



BACK BOARD
2" X 4" LUMBER




ALUMINUM CHANNEL



THERE IS A LEFT AND RIGHT VERSIONS OF THIS PART

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		MATERIAL SEE PART LIST		ENG APPR.		BASE ASSEMBLY DETAILS
		FINISH		MFG APPR.		
NEXT ASSY	USED ON			Q.A.		DWG. NO.
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:		REV
						SCALE: 1:8
						WEIGHT:
						SHEET 3 OF 4

8 7 6 5 4 3 2 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PLYWOOD BASE	3/4" PLYWOOD 48" X 36"	1
2	SIDE 2X4	2" X 4" LUMBER X 48" 45° ONE END	2
3	BACK BOARD	2" X 4" LUMBER X 33"	1
4	ALUM CHANNEL	ALUMINUM CHANNEL 1-3/4" X 1" X 1/8" X 4-1/4" 45° ONE END SEE SHEET 3	1
5	LEFT ALUM CHANNEL	ALUMINUM CHANNEL 1-3/4" X 1" X 1/8" X 4-1/4" 45° ONE END SEE SHEET 3	1
6	CR-FHMS 0.19-24x1.5x2.5-N	#10 COATED DECK SCREWS 2-1/2"	26
7	CR-FHMS 0.19-24x1.5x1.5-N	#10 COATED DECK SCREWS 1-1/2"	26
8	CONNER ANGLE	1/8" FLAT STEEL 7-13/16" X 4"	2
9	CONNER BOARD	2" X 4" LUMBER X 10" 45° ON BOTH ENDS	2

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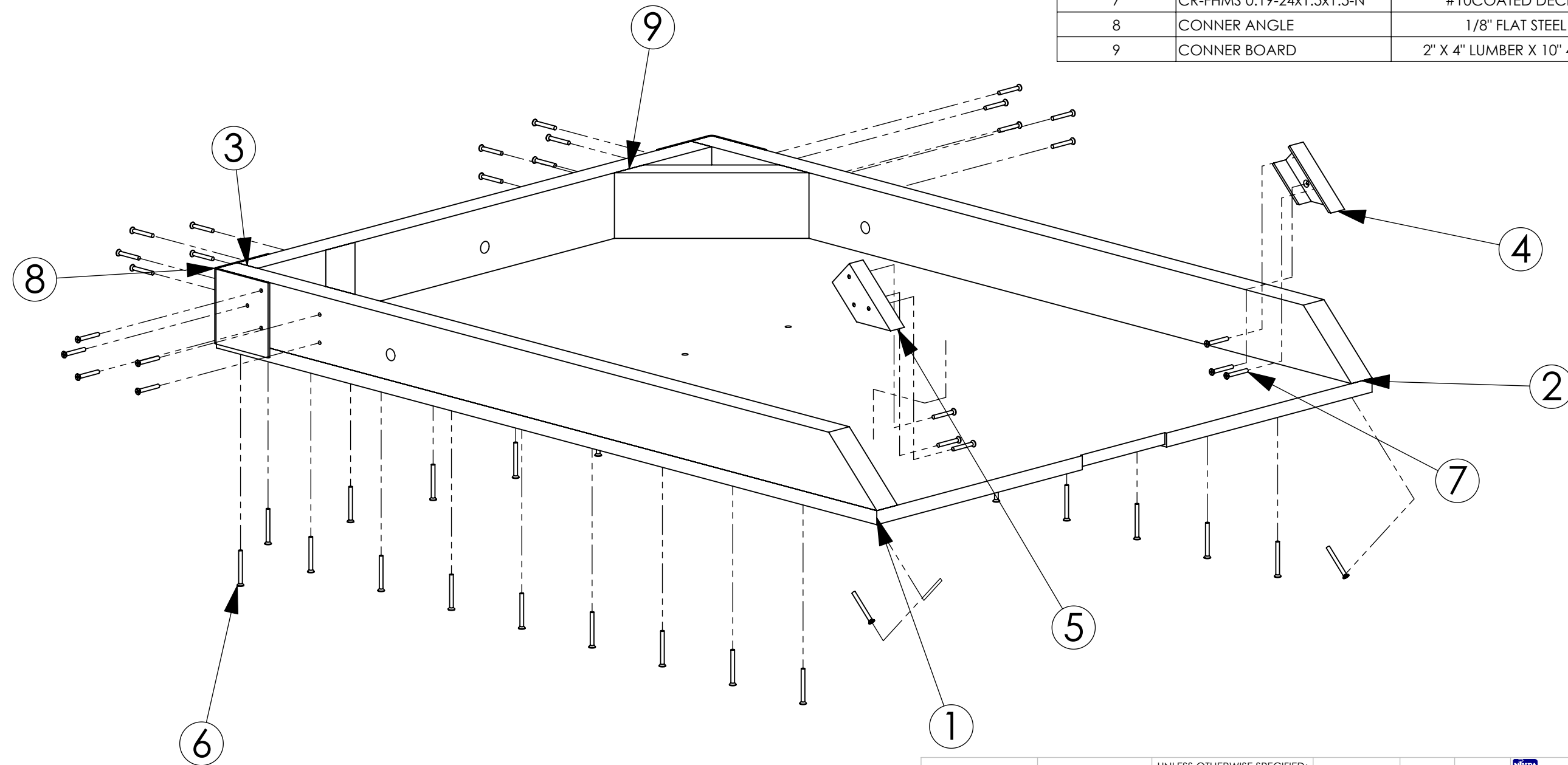
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		DIMENSIONS ARE IN INCHES		DRAWN		CAR		6/25/08		TITLE:	
		TOLERANCES:		CHECKED						BASE ASSEMBLY PART LIST	
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		ANGULAR: MACH ± BEND ±		MFG APPR.						DWG. NO.	
		TWO PLACE DECIMAL ±		Q.A.						REV	
		THREE PLACE DECIMAL ±		COMMENTS:						B	
		INTERPRET GEOMETRIC TOLERANCING PER:								BAP	
		MATERIAL		NEXT ASSY		USED ON				SCALE: 1:6	
		SEE PART LIST								WEIGHT:	
		FINISH		APPLICATION		DO NOT SCALE DRAWING				SHEET 4 OF 4	

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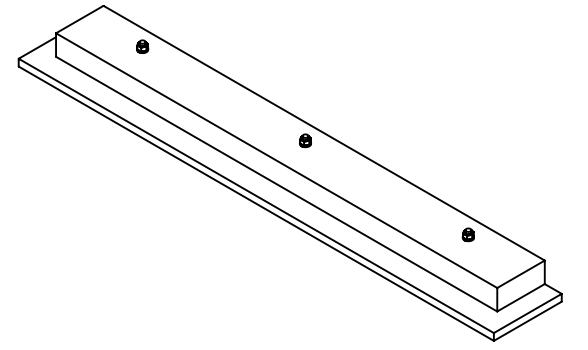
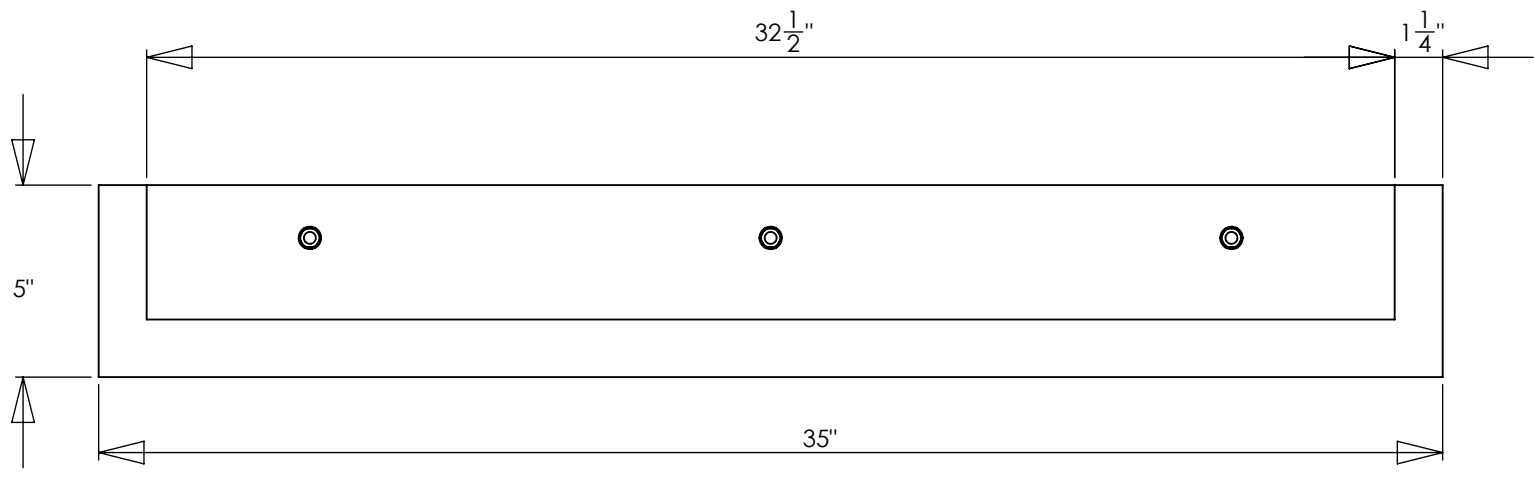
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8 7 6 5 4 3 2 1

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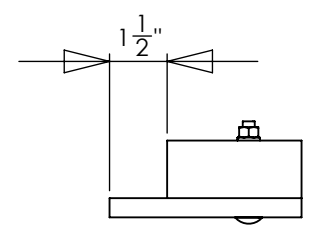
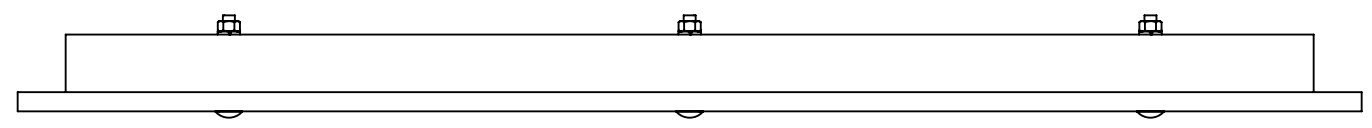
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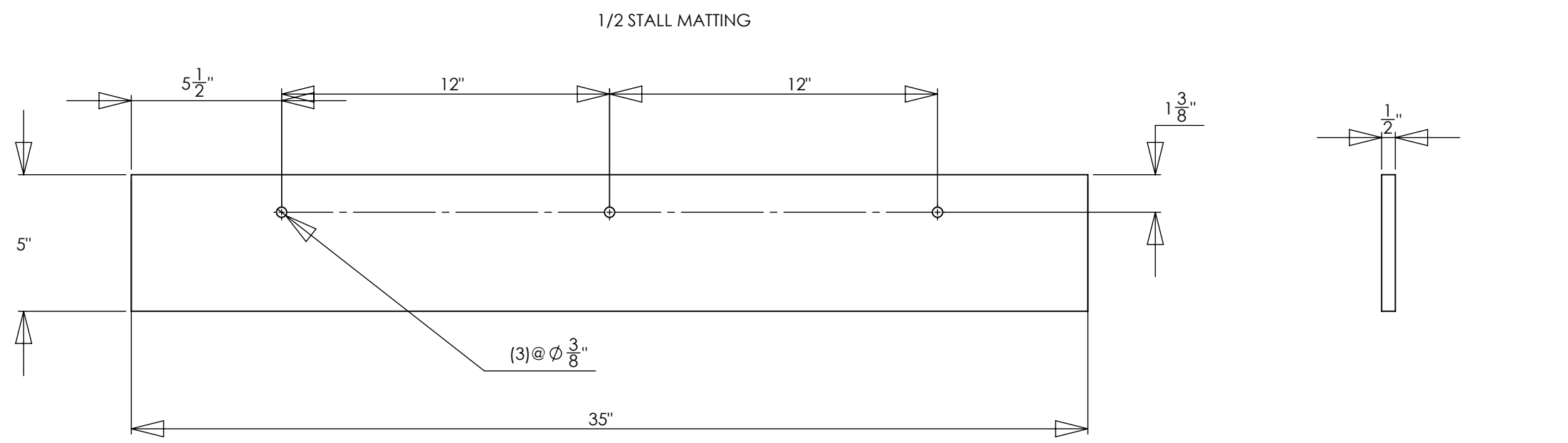
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		TOLERANCES:		CHECKED			
		FRACTIONAL ±		ENG APPR.			
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.			
		THREE PLACE DECIMAL ±		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL				SIZE	
		SEE PART LIST				DWG. NO.	
		FINISH				REV	
NEXT ASSY	USED ON						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5	
						WEIGHT:	
						SHEET 1 OF 3	

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

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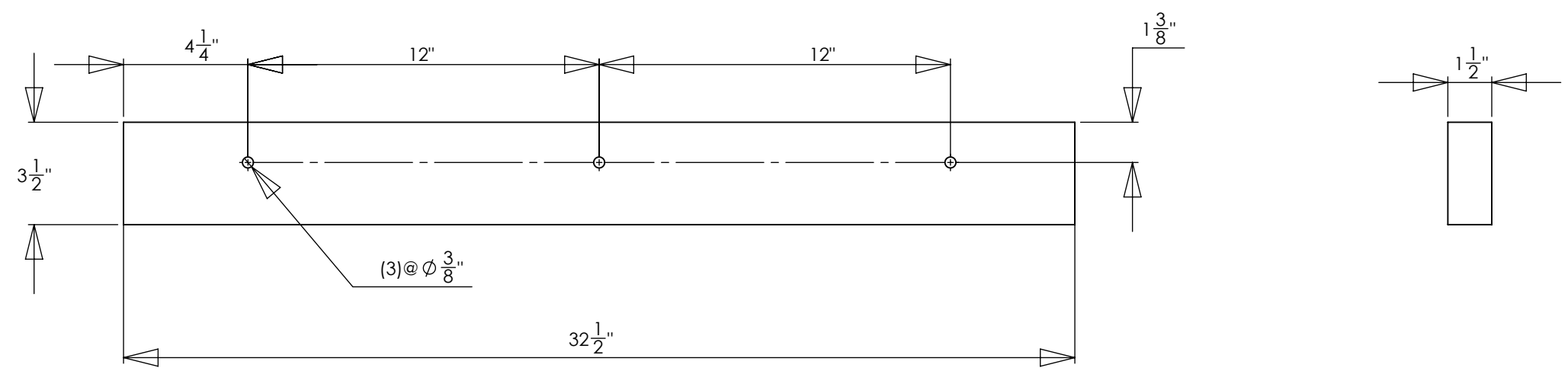
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STANDARD 2X4 LUMBER




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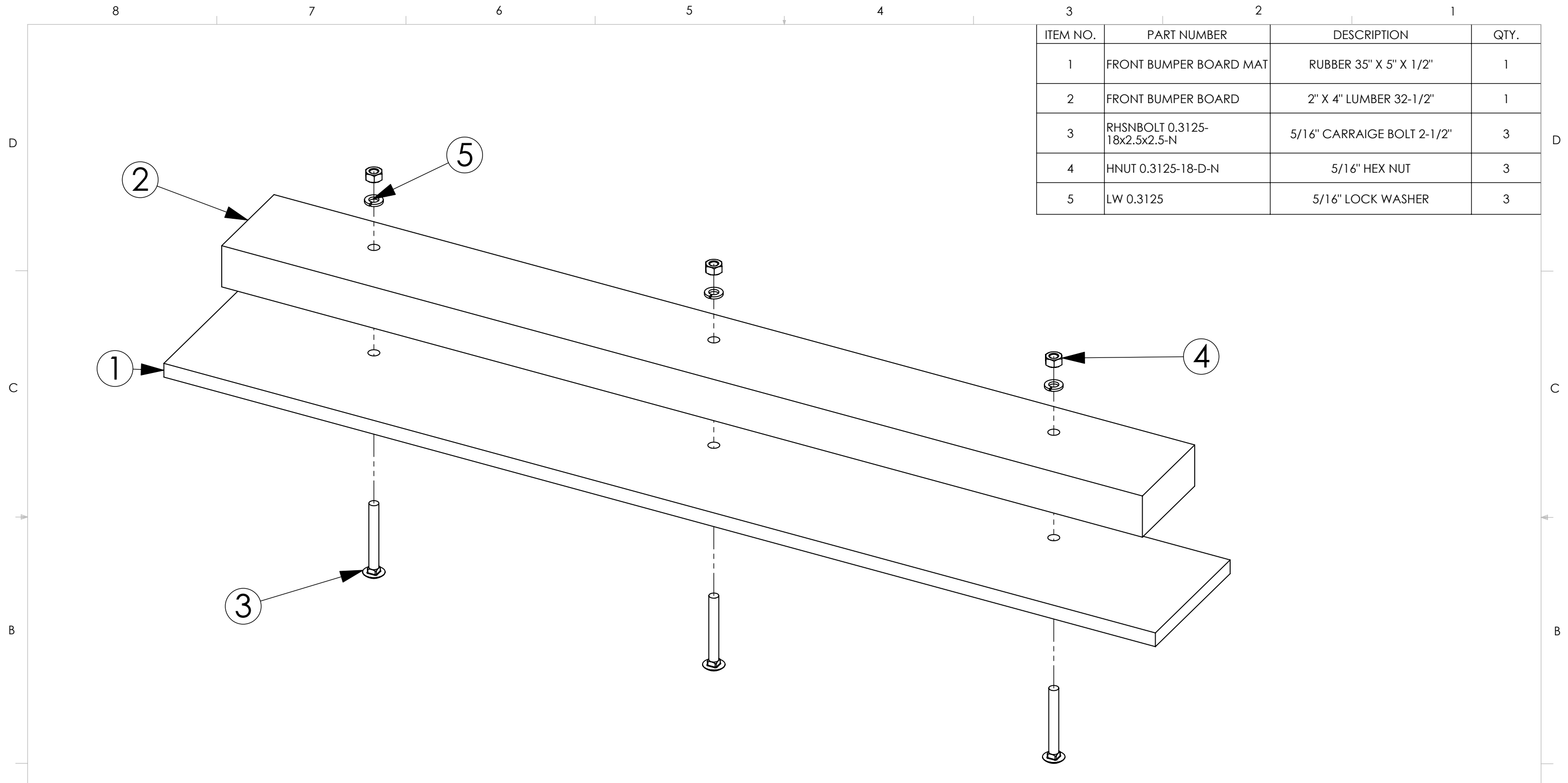
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		TWO PLACE DECIMAL ±		Q.A.			
		THREE PLACE DECIMAL ±		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL				SIZE DWG. NO. REV	
		SEE PART LIST				B FBBD	
		FINISH				SCALE: 1:5 WEIGHT: SHEET 2 OF 3	
NEXT ASSY	USED ON	DO NOT SCALE DRAWING					
APPLICATION							

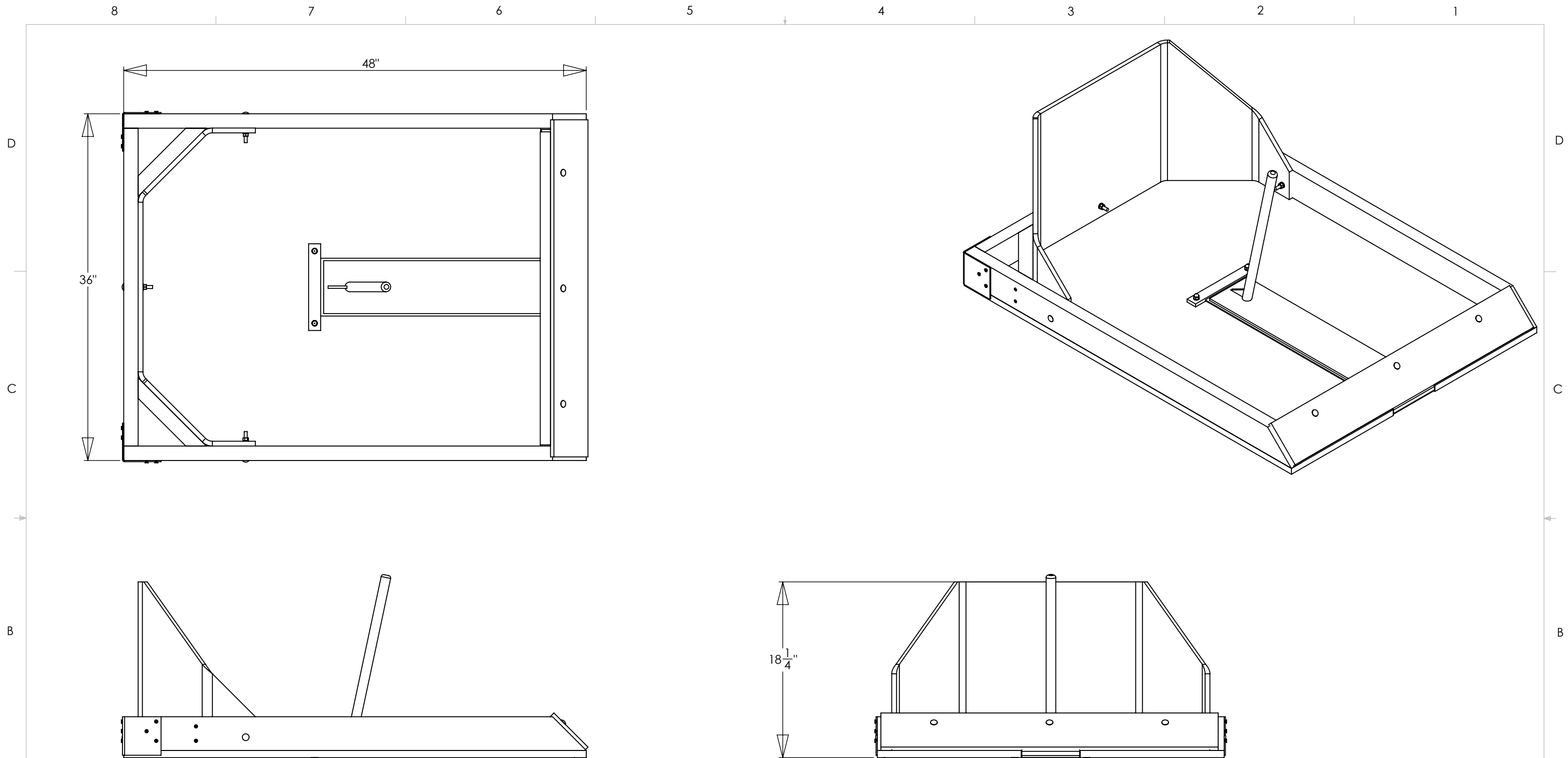
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FRONT BUMPER BOARD MAT	RUBBER 35" X 5" X 1/2"	1
2	FRONT BUMPER BOARD	2" X 4" LUMBER 32-1/2"	1
3	RHSNBOLT 0.3125-18x2.5x2.5-N	5/16" CARRAIGE BOLT 2-1/2"	3
4	HNUT 0.3125-18-D-N	5/16" HEX NUT	3
5	LW 0.3125	5/16" LOCK WASHER	3

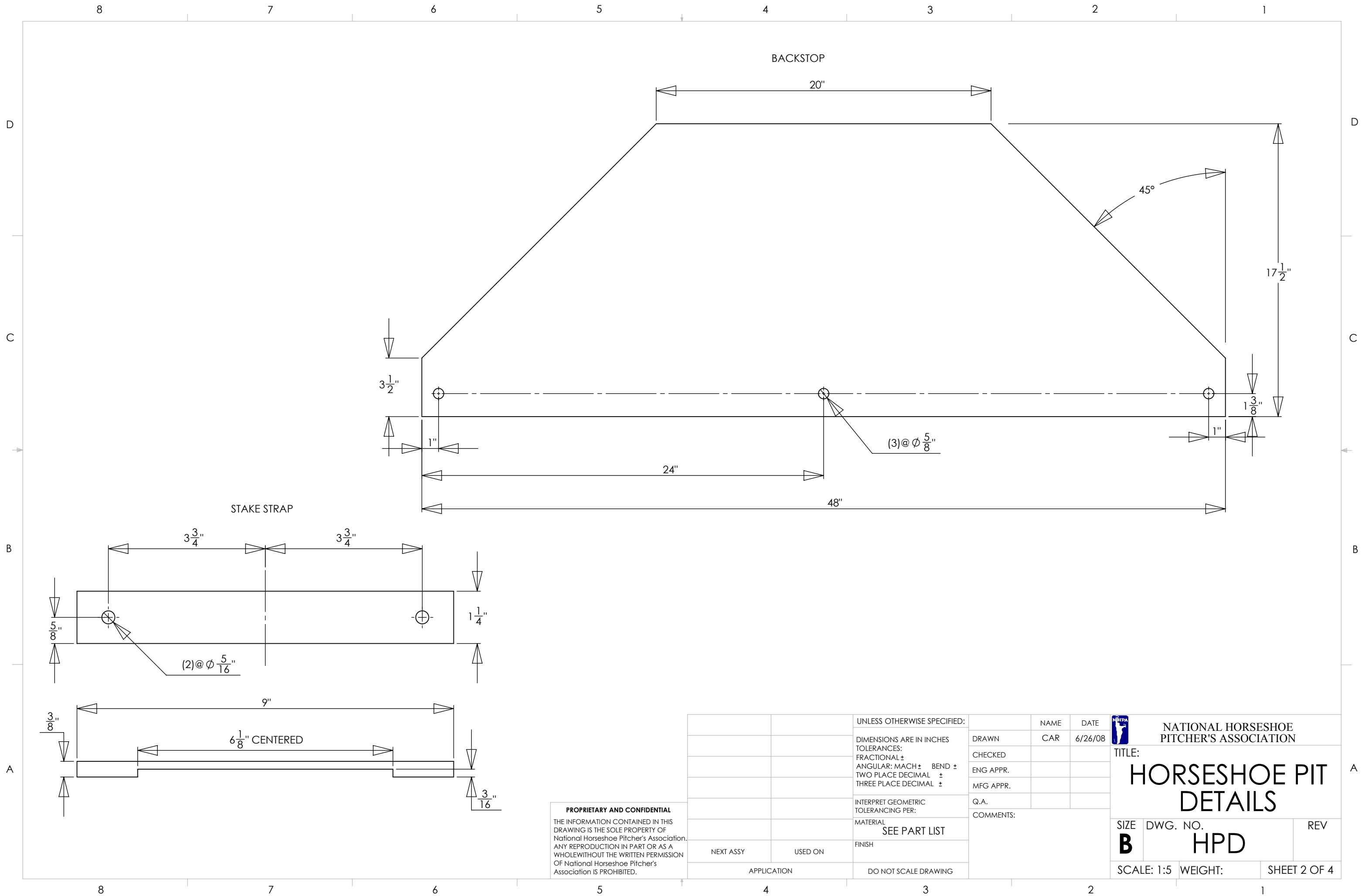
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		DIMENSIONS ARE IN INCHES		DRAWN		CAR			FRONT BUMPER BOARD PARTS
		TOLERANCES:		CHECKED					
		FRACTIONAL ±		ENG APPR.					
		ANGULAR: MACH ± BEND ±		MFG APPR.					
		TWO PLACE DECIMAL ±		Q.A.					
		THREE PLACE DECIMAL ±		COMMENTS:				SIZE B DWG. NO. FBBP REV	
INTERPRET GEOMETRIC TOLERANCING PER:		MATERIAL		FINISH		SCALE: 1:3		WEIGHT:	
NEXT ASSY USED ON		SEE PART LIST		DO NOT SCALE DRAWING		SHEET 3 OF 3			




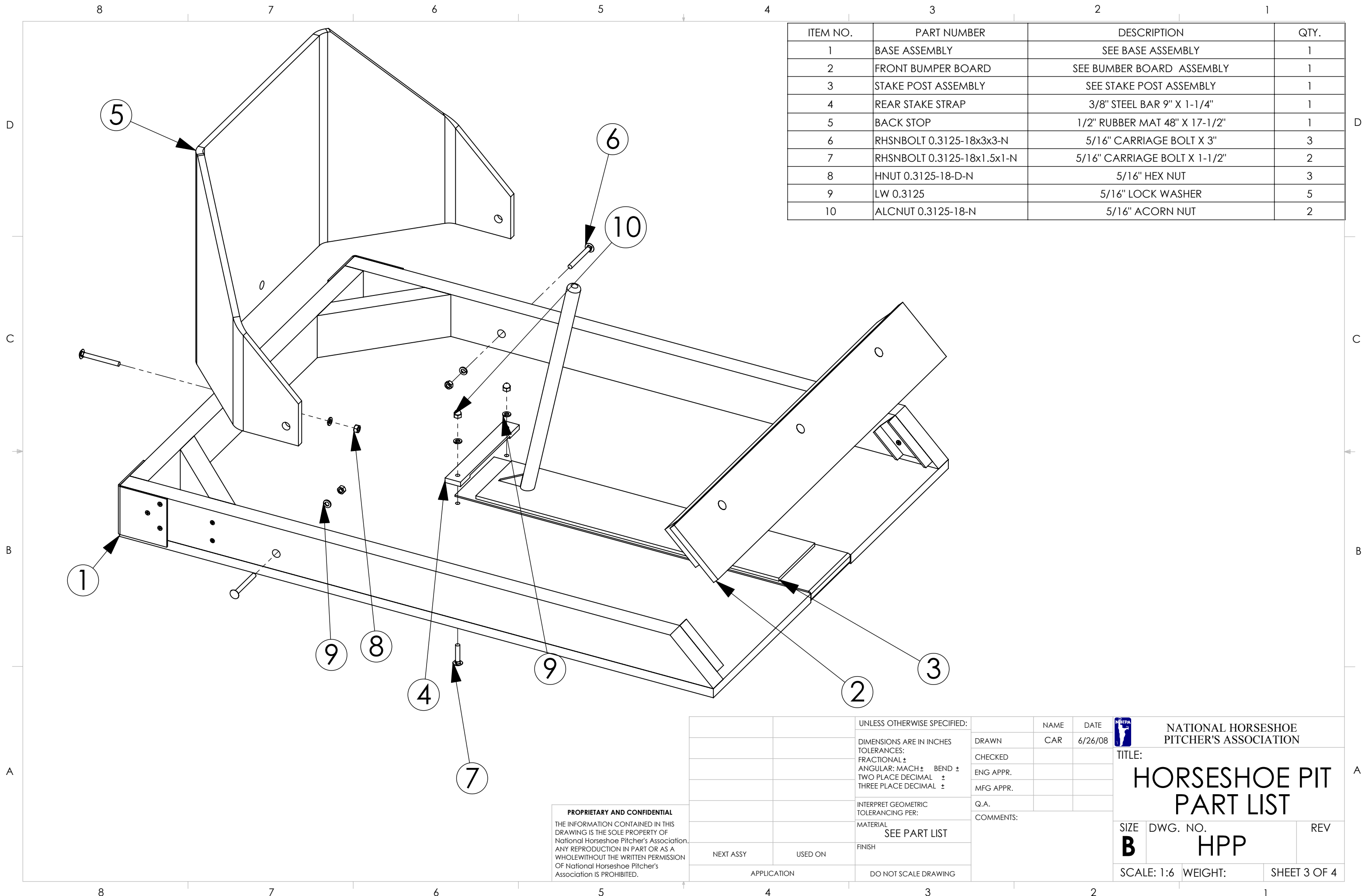
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		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED		TITLE:
		MATERIAL SEE PART LIST		ENG APPR.		HORSESHOE PIT ASSEMBLY
		FINISH		MFG APPR.		
NEXT ASSY	USED ON			Q.A.		DWG. NO.
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:		REV
						SCALE: 1:10
						WEIGHT:
						SHEET 1 OF 4




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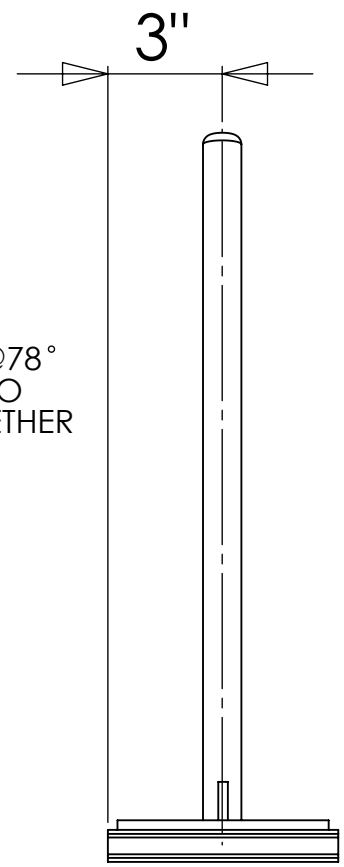
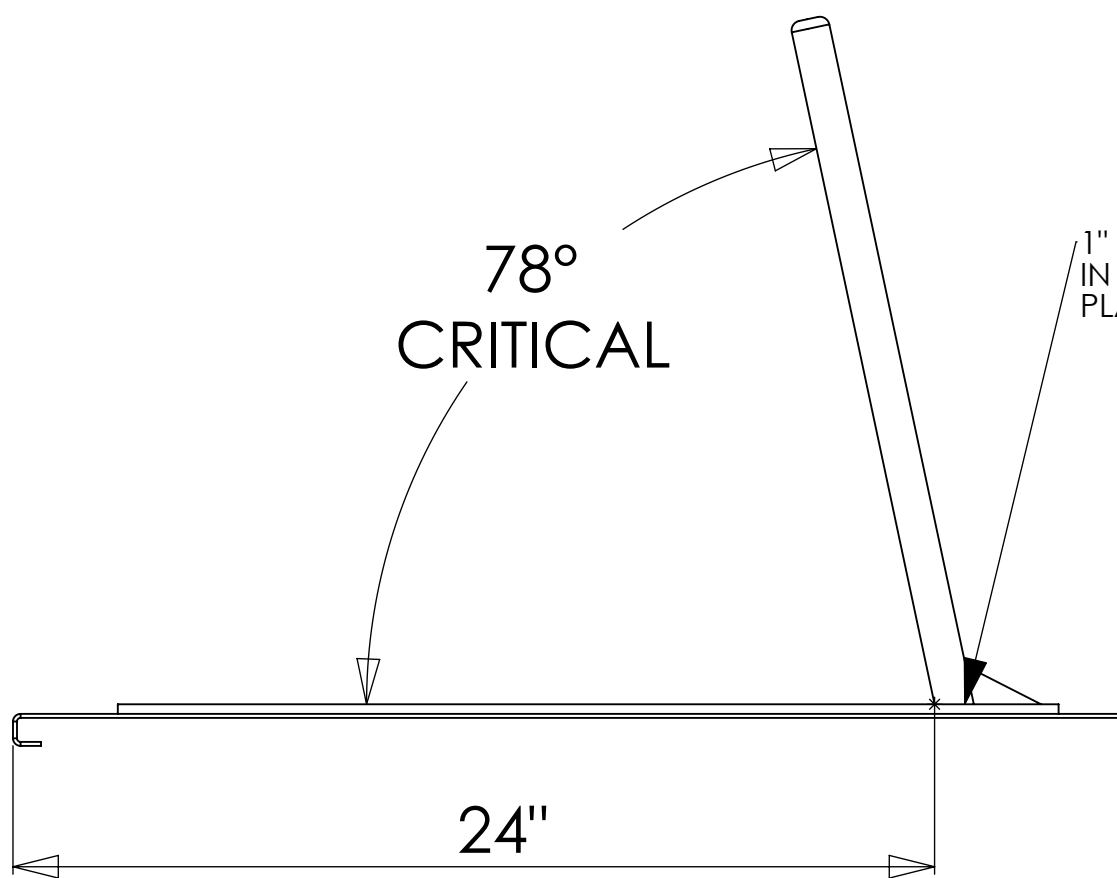
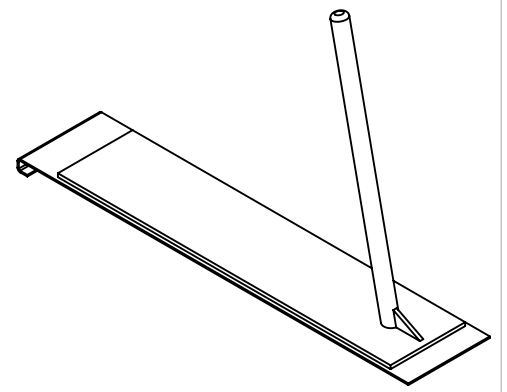
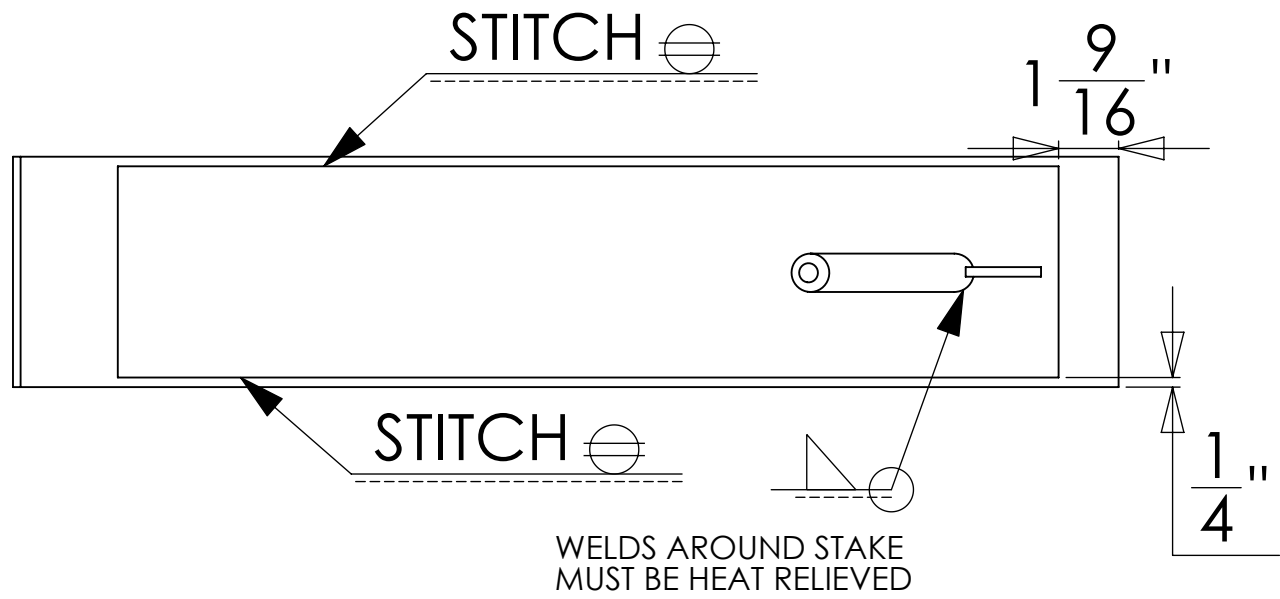
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		MATERIAL SEE PART LIST		ENG APPR.		HORSESHOE PIT DETAILS
		FINISH		MFG APPR.		
NEXT ASSY	USED ON			Q.A.		DWG. NO.
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:		REV
						SCALE: 1:5
						WEIGHT:
						SHEET 2 OF 4




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BASE ASSEMBLY	SEE BASE ASSEMBLY	1
2	FRONT BUMPER BOARD	SEE BUMPER BOARD ASSEMBLY	1
3	STAKE POST ASSEMBLY	SEE STAKE POST ASSEMBLY	1
4	REAR STAKE STRAP	3/8" STEEL BAR 9" X 1-1/4"	1
5	BACK STOP	1/2" RUBBER MAT 48" X 17-1/2"	1
6	RHSNBOLT 0.3125-18x3x3-N	5/16" CARRIAGE BOLT X 3"	3
7	RHSNBOLT 0.3125-18x1.5x1-N	5/16" CARRIAGE BOLT X 1-1/2"	2
8	HNUT 0.3125-18-D-N	5/16" HEX NUT	3
9	LW 0.3125	5/16" LOCK WASHER	5
10	ALCNUT 0.3125-18-N	5/16" ACORN NUT	2

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INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED		TITLE:
MATERIAL SEE PART LIST		ENG APPR.		HORSESHOE PIT PART LIST
FINISH		MFG APPR.		SIZE
NEXT ASSY	USED ON	Q.A.		DWG. NO.
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DO NOT SCALE DRAWING				REV
				SCALE: 1:6
				WEIGHT:
				SHEET 3 OF 4

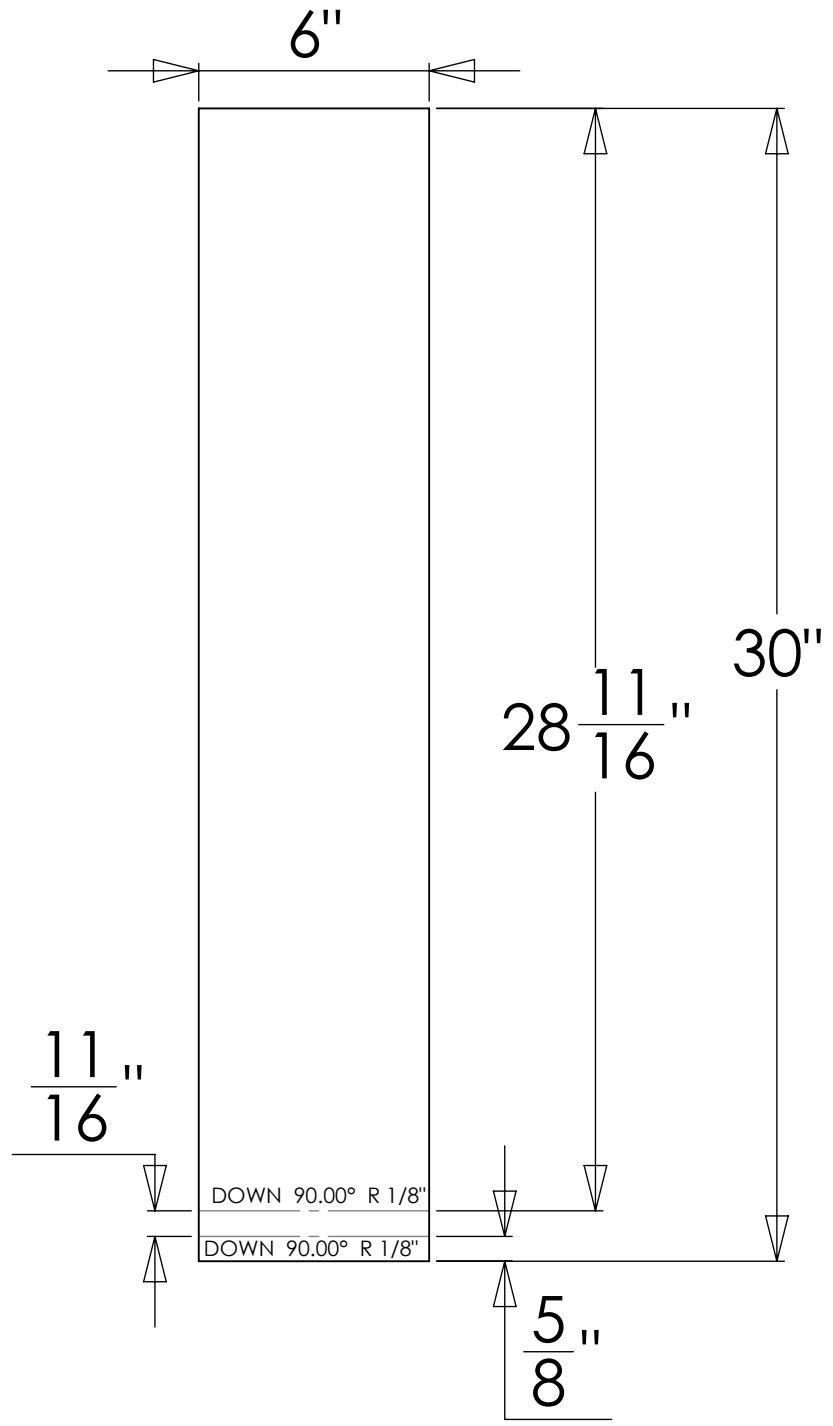


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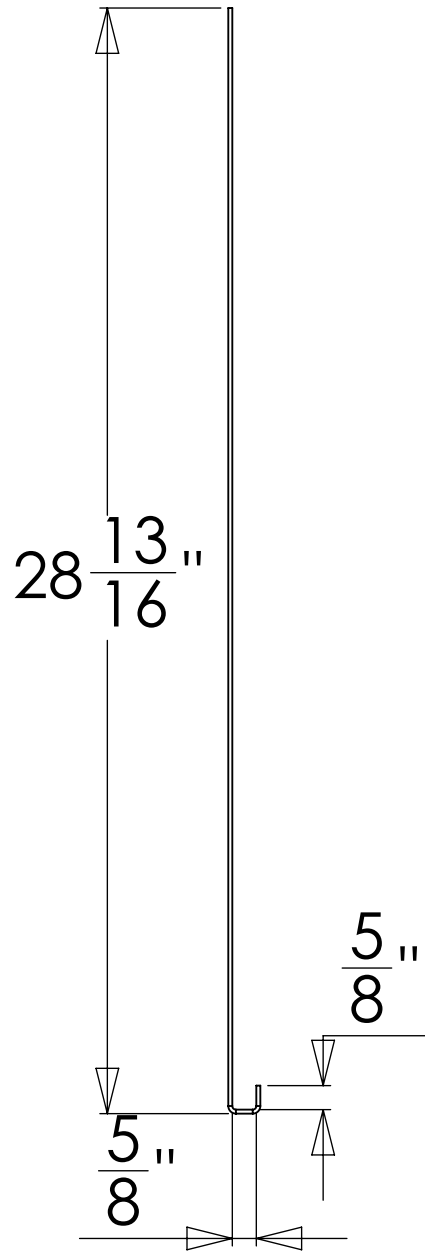
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		FINISH		MFG APPR.			
NEXT ASSY	USED ON			Q.A.			
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			
				TITLE:		STAKE POST ASSEMBLY	
				SIZE	DWG. NO.		REV
				B	SPA		
				SCALE: 1:5		WEIGHT:	
						SHEET 1 OF 3	

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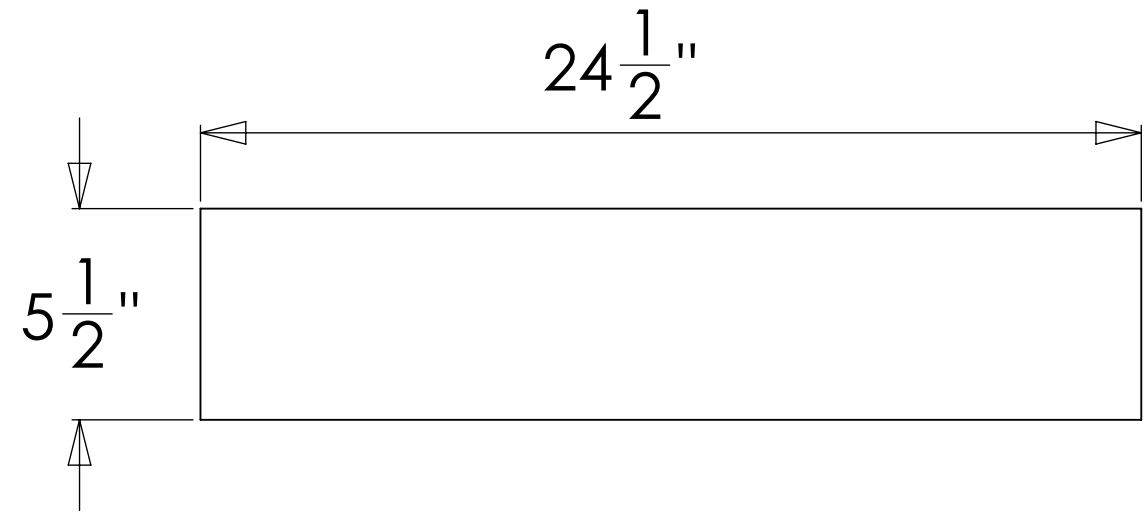
BOTTOM PLATE FLAT



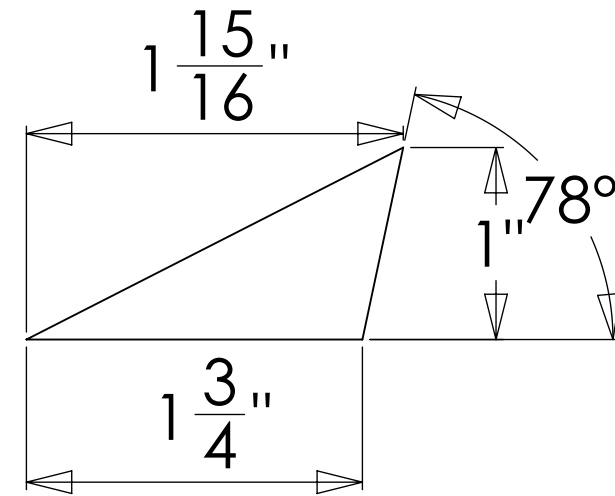
BOTTOM PLATE




TOP PLATE



GUSSET



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		MATERIAL SEE PART LIST		ENG APPR.		
		FINISH		MFG APPR.		
NEXT ASSY	USED ON	DO NOT SCALE DRAWING		Q.A.		SIZE B DWG. NO. SPAD REV
APPLICATION				COMMENTS:		SCALE: 1:5 WEIGHT: SHEET 2 OF 3

8 7 6 5 4 3 2 1

